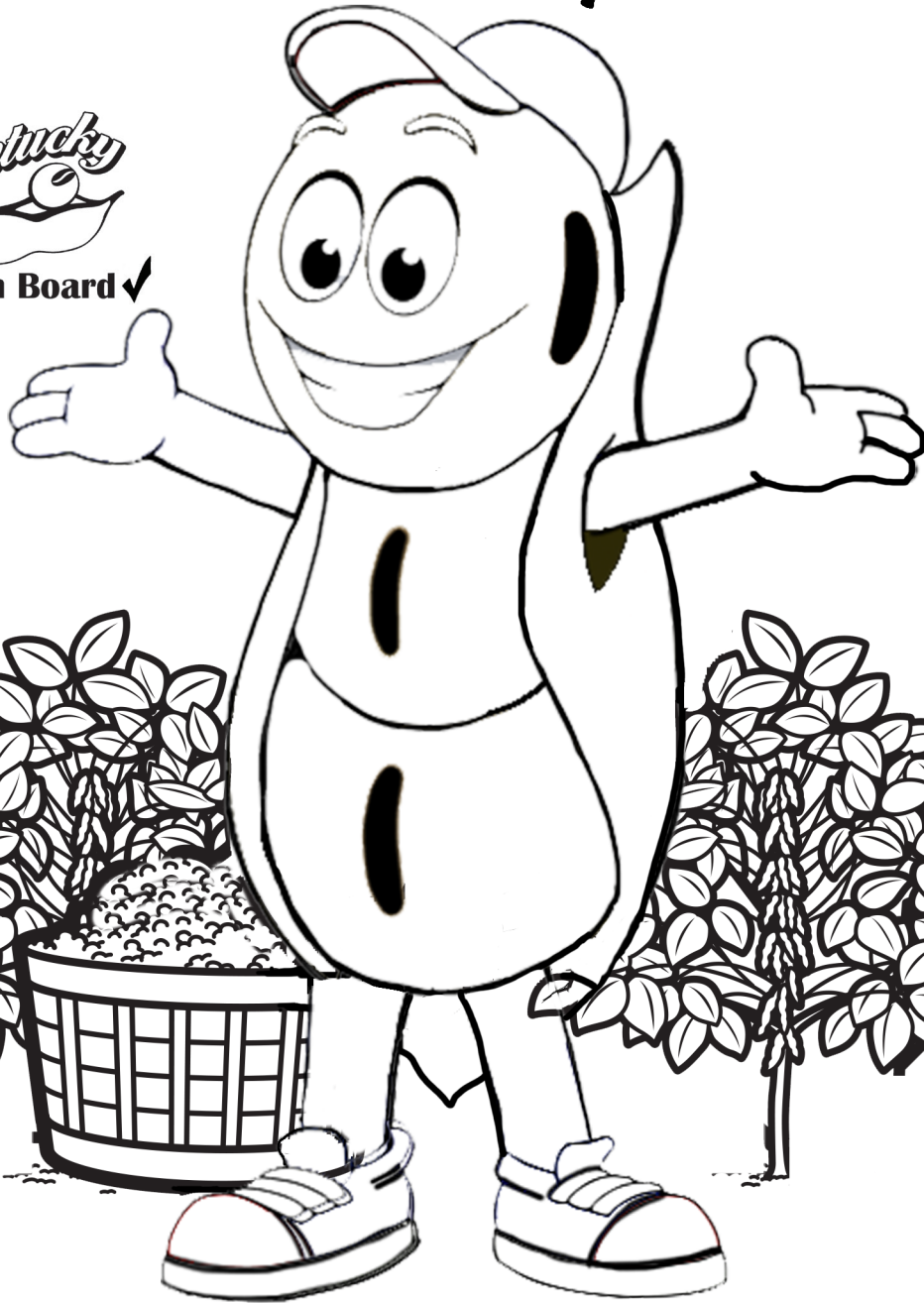


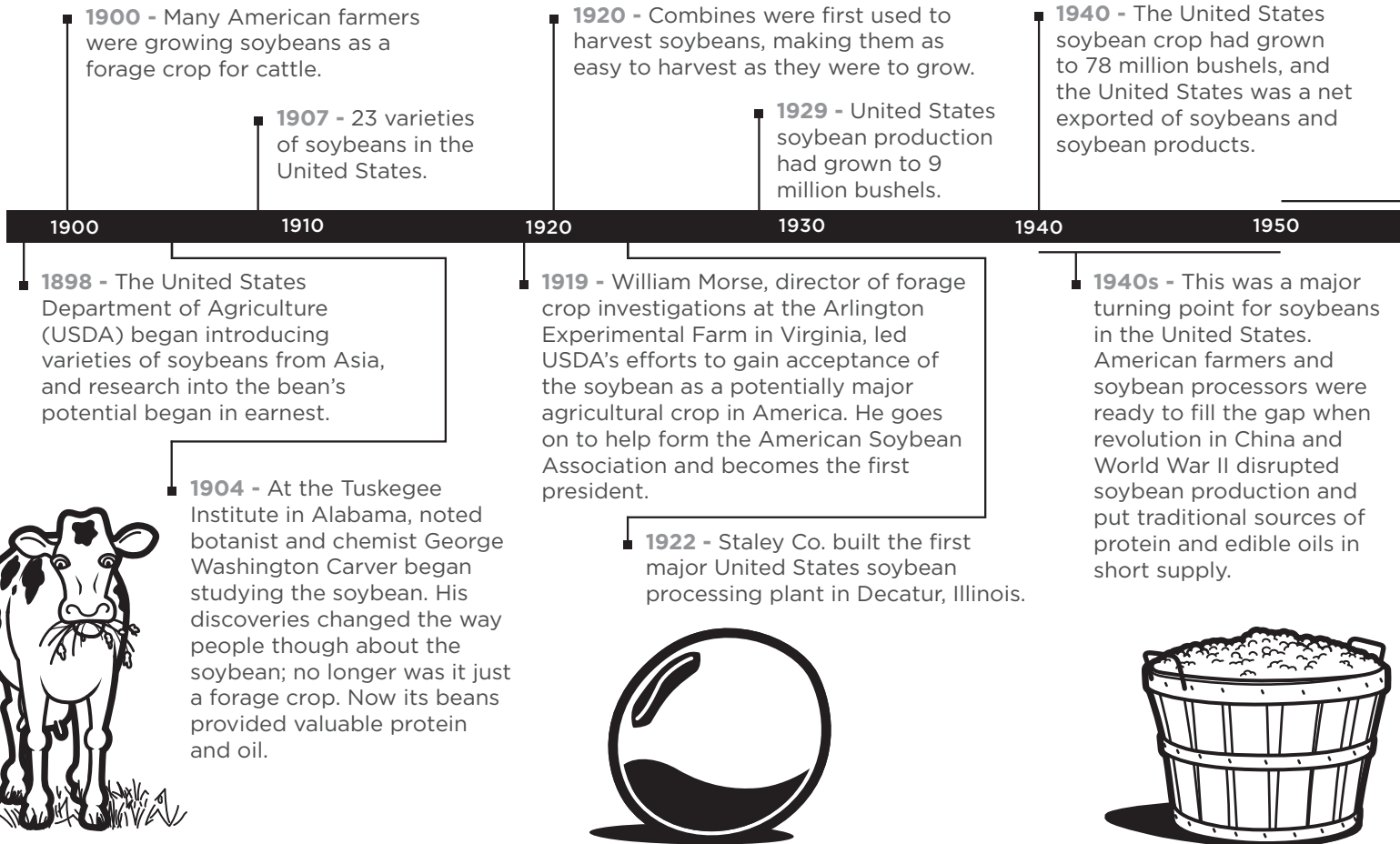
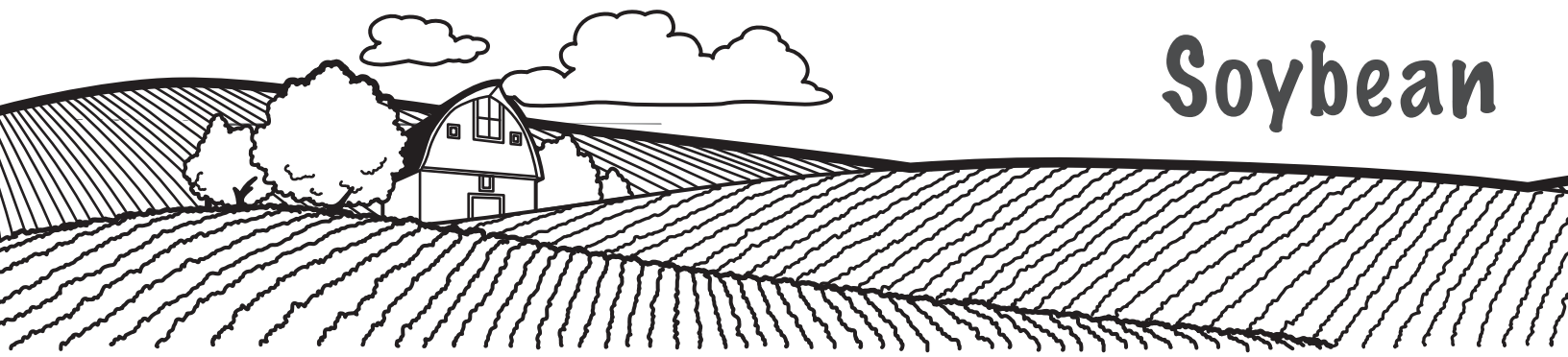
SOY MUCH FUN with Buddy the Bean!



Soybean Board ✓



Soybean



A few amazing

PLANTING

Most soybeans are planted in May or June, in rows that are 7 to 30 inches apart. Seeds are planted 1 to 1-1/2 inches apart and 1 to 2 inches deep. Fertilizers are used to provide additional nutrients to those of the soil. Herbicides and pesticides also are used to control weeds and bugs that could harm the tender seedlings. Farmers use fertilizer, herbicides and pesticides sparingly due to their expense and the risk that excess application of these chemicals poses to the environment.

CULTIVATION

Soybean sprouts need fertile soil and plenty of rain alternating with periods of sun. The American Heartland provides ideal conditions for soybean cultivation. The United States produces approximately 30 percent of the world's soybeans.

Most of the soybeans are grown in the Heartland — Iowa, Illinois, Indiana, Minnesota, Missouri, Nebraska and Ohio. Other countries in South America, Asia and Europe also produce soybeans.

MATURATION

It takes about 75 to 80 days for soybeans to fully mature. At maturity, the soybean plant may reach a height of three feet or more. Flowers appear 6 to 8 weeks after planting and develop for two weeks before producing pods. These flowers can be pink, purple or white. Beans take 30 to 40 days to develop and mature as the plant's leaves turn yellow and drop to the ground. The beans are found in hairy pods that grow in clusters of 3 to 5. Each pod contains 2 or 3, sometimes even four or five beans.

History



1950s - Soybean meal became available as a low-cost, high-protein feed ingredient, triggering an explosion in U.S. livestock and poultry production and assuring a vast and continuing market for soybean farmer's output.

2013
Farmers in more than 30 states grow soybeans, making soybeans the United States' second largest crop in cash sales and the number 1 value crop export.

1960

1970

1980

1990

2000

2010

2020

1956 - The American Soybean Association began to promote United States soybeans in Japan, opening its first international office there.

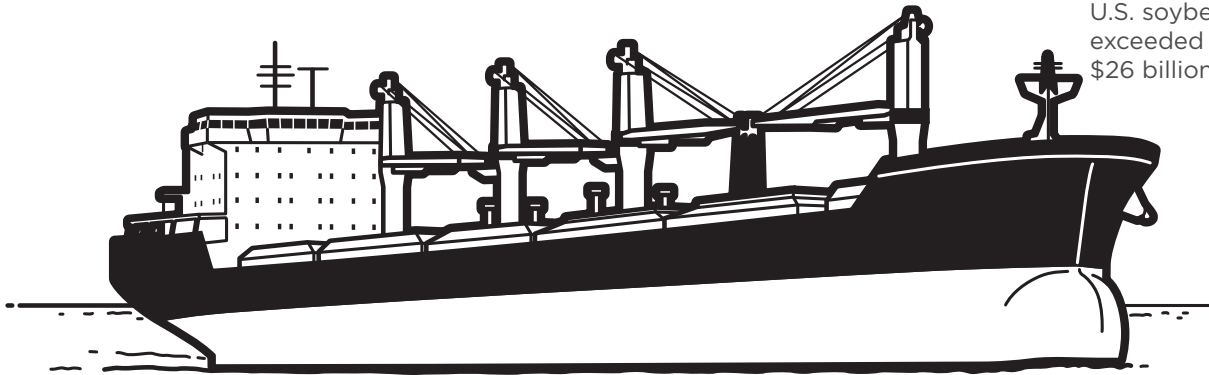
1970
The Kentucky Soybean Association was formed.

1990
The national soybean checkoff was signed into law.

2001
United States farmers surpassed a milestone in agricultural history by exporting more than 1 billion bushels of soybeans.

2011
The value of exported U.S. soybeans exceeded \$26 billion.

2020
The essential workers in agriculture kept right on farming through a global pandemic, providing safe, affordable food, feed and fuel!



soybean facts

HARVESTING

In the Midwest, soybeans are generally ready to harvest in September or October. When the seeds are mature, the upright vine and foliage begin to shrivel and the leaves fall away. Harvest must be completed before the pods shatter and "spill the beans." All harvesting is done by machine. Farmers use a combine that cuts the stalk, threshes the plant residue and separates and cleans the beans in one operation.

FROM THE FARM TO THE MARKET

After harvesting the beans, farmers either sell their crop directly to a commercial grain elevator or store the crop in their own bins until they are ready to sell them. After the soybeans are sold, they are transported to a processing plant or they are exported to another country.

PROCESSING AND PRODUCTS

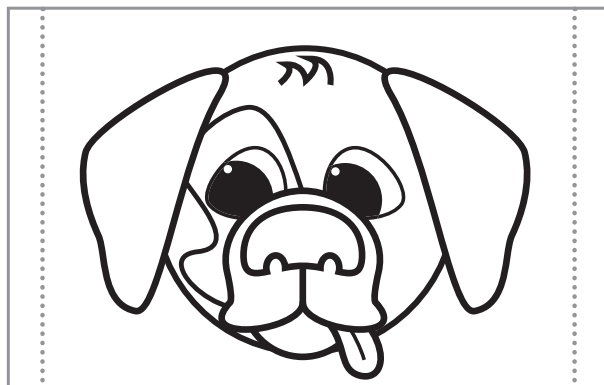
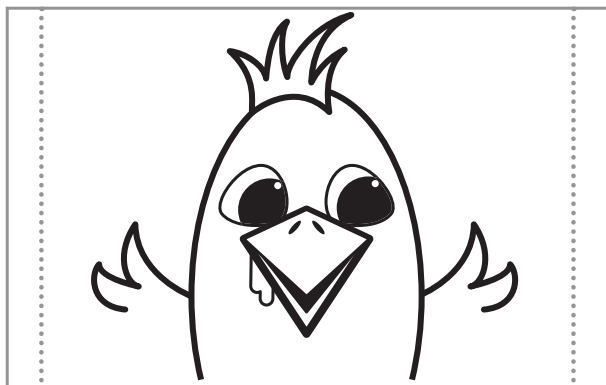
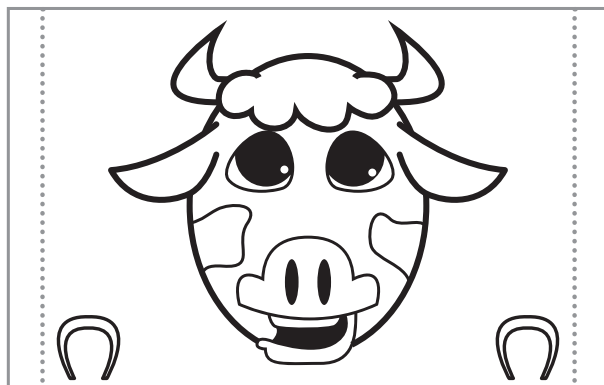
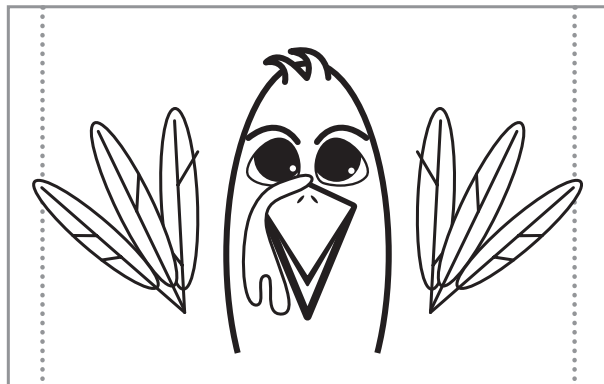
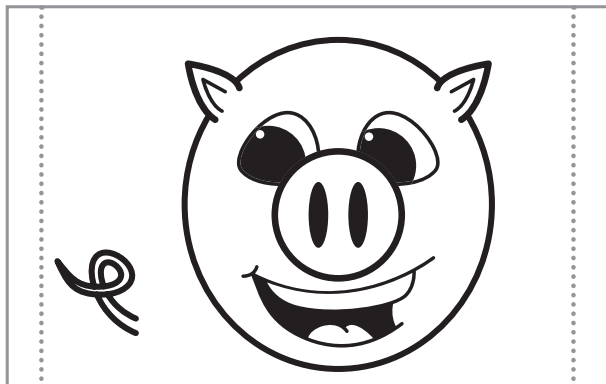
In processing, soybeans are cleaned, cracked, dehulled and rolled into flakes. Rolling allows the beans' oil to be extracted. Soybean oil is refined and then used in margarine, salad dressing, and cooking oils. It also has numerous industry applications, including biodiesel, printing ink, and paints.

Lecithin, extracted from soybean oil, is used in pharmaceuticals and as an emulsifier in foods, candy bars, for example, it keeps the chocolate and the cocoa butter from separating.

The dry portion of the bean is processed into soy flours, fiber, bran and grits used in baking, and to produce animal feed. Soy hulls are used as a high-fiber ingredient for breads, crackers and snacks.

Name: _____

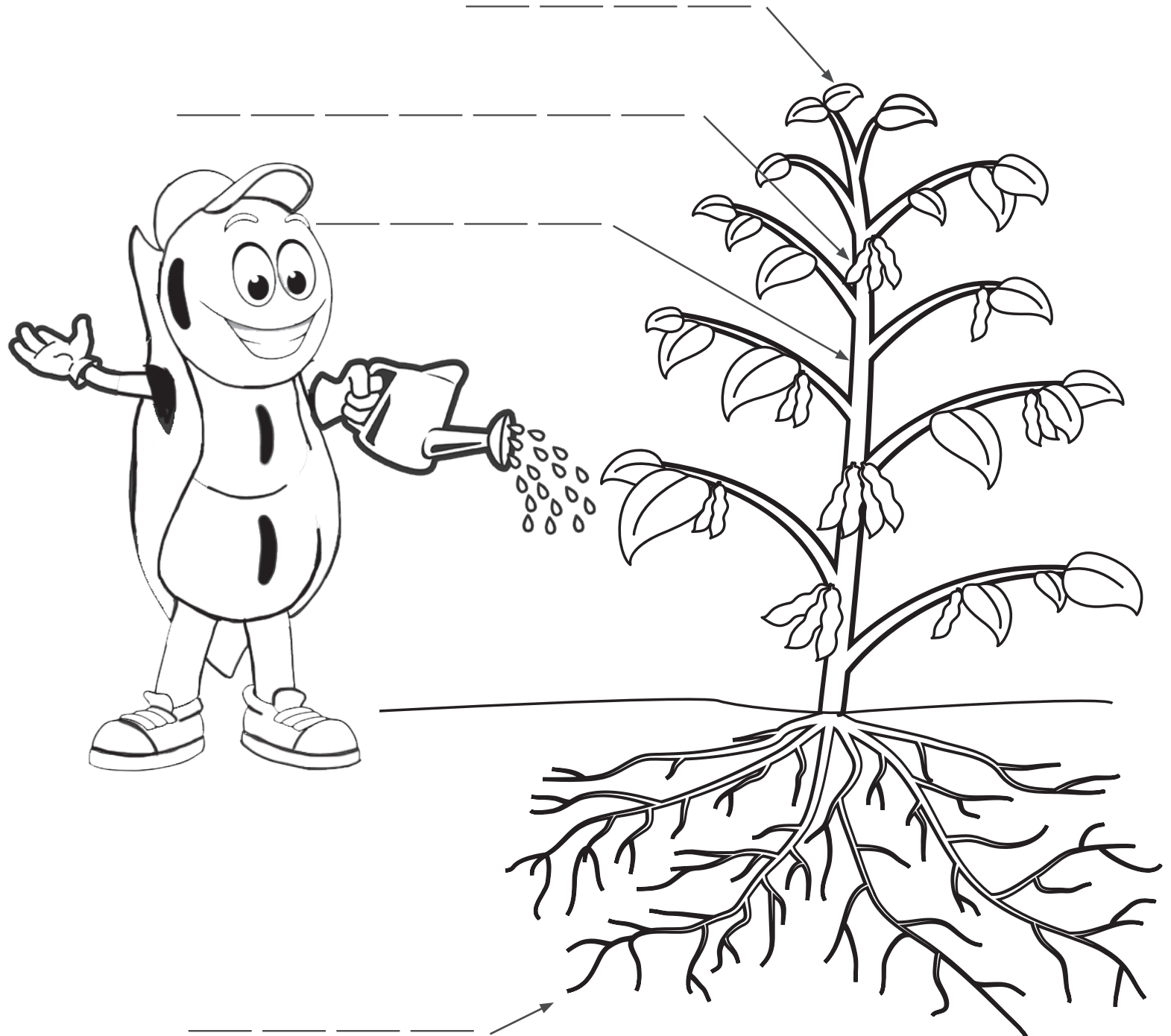
Finger Puppets

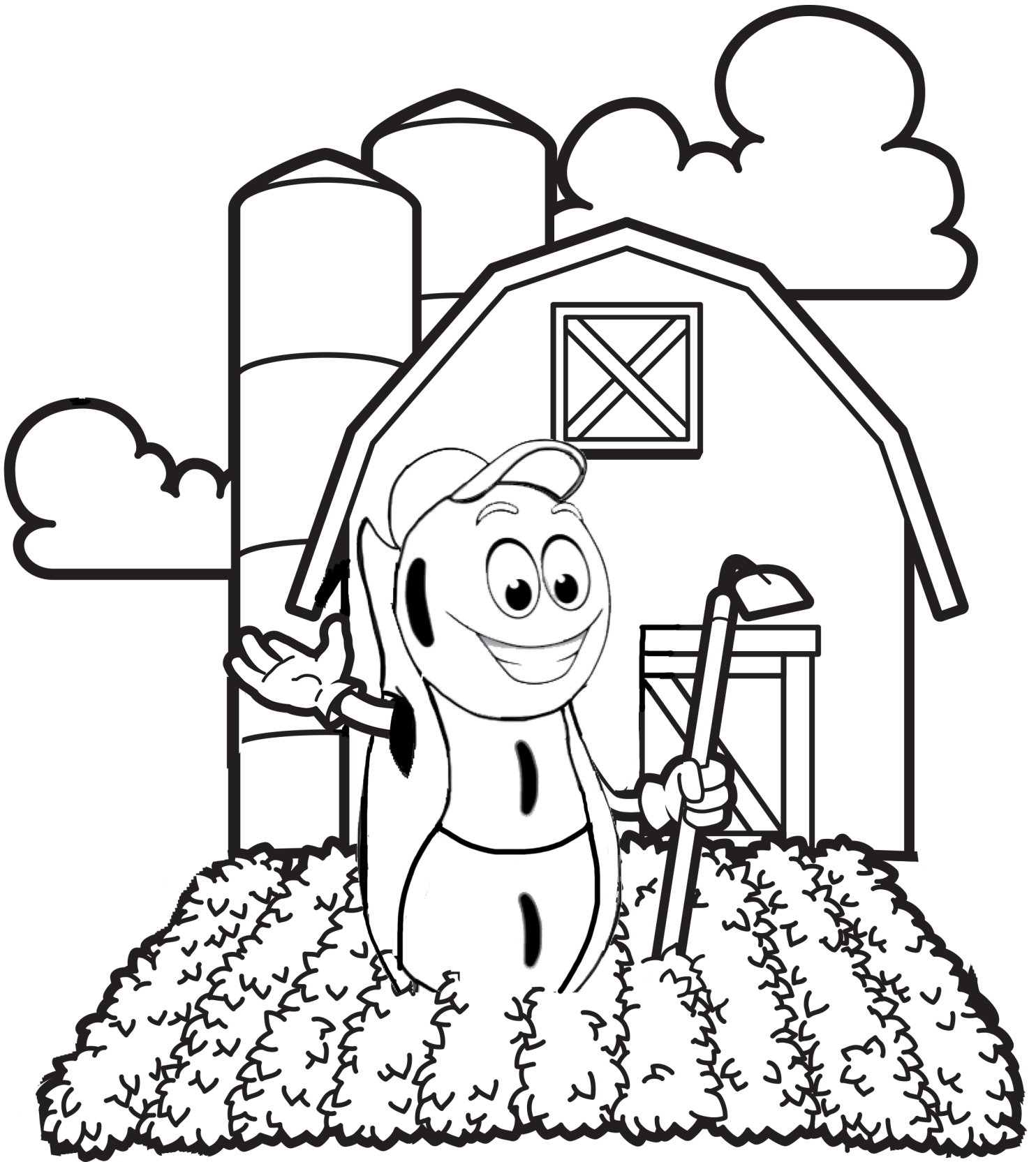


Name: _____

Parts of a soybean plant

ROOT SEEDPOD STEM LEAF





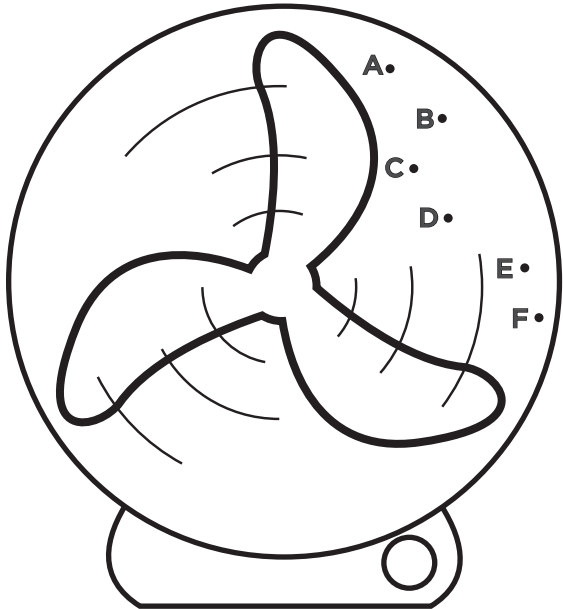
Farmers in Kentucky grow soybeans!



Farmers store or haul soybeans to help keep them clean and dry. After harvest, the soybeans will be made into many useful things.

Name: _____

Earth's Resources Help Soybeans



AIR

Air a combination of gases that surround the Earth. Soybean plants need the gas carbon dioxide in order to survive. Connect the same letters to create air being moved from the fan.

•A

•B

•C

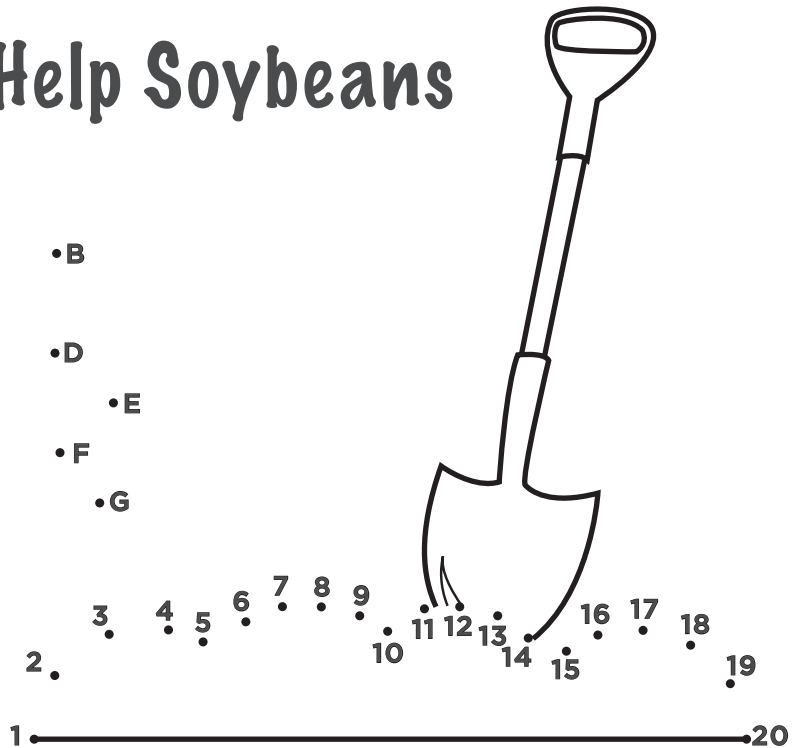
•D

•E

•F

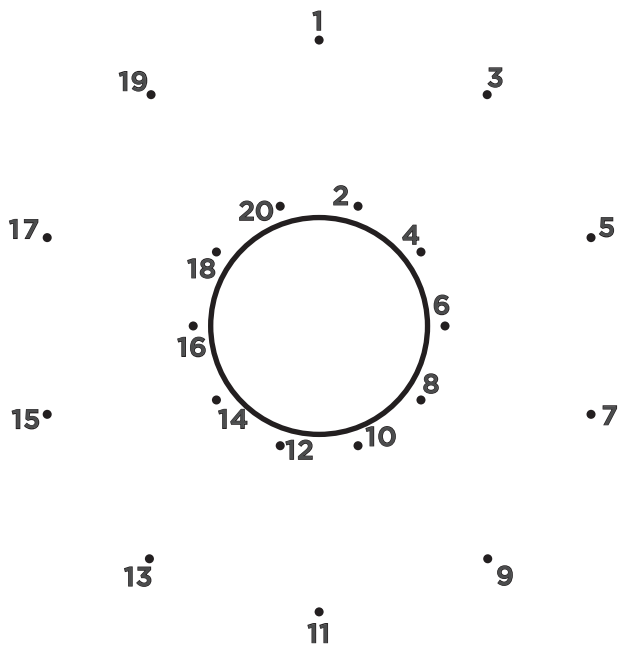
•G

G.



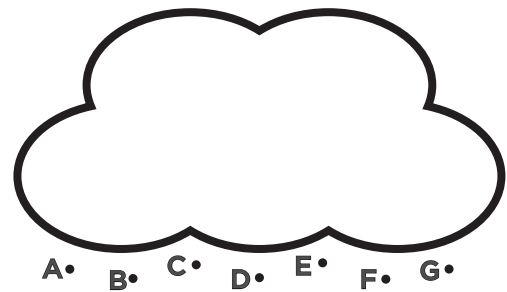
SOIL

Soil has the minerals and nutrients that a soybean plant needs to grow. It is a thin layer over the Earth's crust and is abundant in Kentucky. Connect the dots above to find the soil.



SUNLIGHT

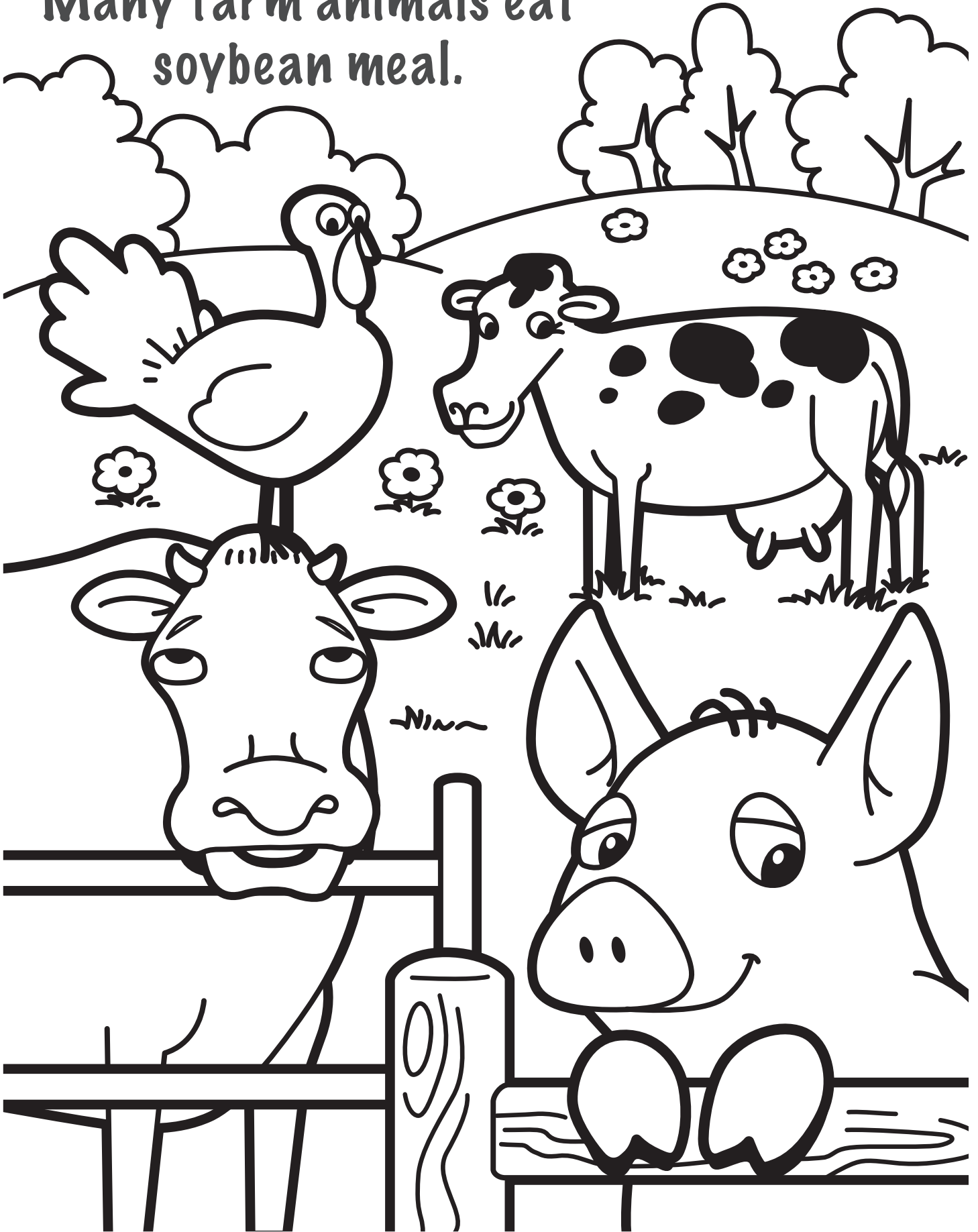
Sunlight is needed to heat the Earth and is a key factor in photosynthesis. Plants can convert the light energy into chemical energy that helps soybean plants stay healthy. Connect the dots to see the sunlight rays.



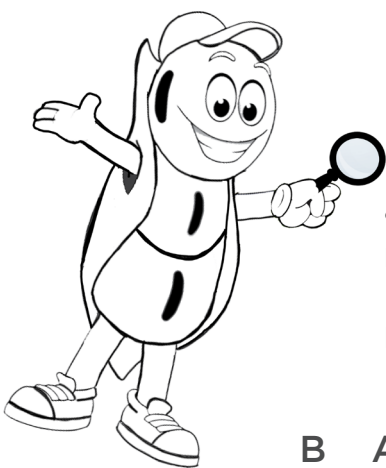
WATER

Water is vital for many forms of life on Earth, including you! Soybeans need lots of water to fill the soybean pods so we can turn them in to many useful products for everyone. Connect the same letters to create rain that falls from clouds.

Many farm animals eat
soybean meal.



Name: _____



Word Find

A farmer plants seeds in the soil in the spring. With the help of sunlight, air and water, small plants grow from the land. During the summer, these plants grow flowers. The flowers make pods, each holding small beans. In the fall, the farmer will harvest the crops with a combine to get these beans!

B A G Q A N V E C W S T O R P
W P G C I I O D L A N D H I J
V G I S R Q M F R T I X A N P
O I B N A T U R E E B S R U J
S H M S E E D S R R K F V T Z
O Z C H F E R T I L I Z E R N
I F A R M E R A Z T C R S I L
L V I A T S Q K Z F N O T E P
C D U N A A Z D P Y O J X N S
R B A S U N L I G H T F K T M
O L A F S O O E R B W O Y S J
P I Z S R D A K Z N Q W W O C
S M L U E P M C O M B I N E T
Z J P Y B E M W S U L J J A D
H T R F L X L O D G C P A X X

AIR
COMBINE
CROPS
FARMER
FERTILIZER

HARVEST
LAND
NATURE
NUTRIENTS
PLANTER

SEEDS
SOIL
SUNLIGHT
WATER

Name: _____

Word Find

Farms are often home to many animals. Farm animals can help feed and clothe people! Did you know the fur of a sheep is called wool, and we can make warm clothes from it? Or that it takes a chicken's egg 21 days to hatch? Soybeans help feed many farm animals.

T M F Z S A S X R E E G K X D
B C S E R L K F N S U Q D R U
C T A S E R B I L L Y G O A T
W U X L E Z W B P D W Q G M O
A R D B F S H I M K O H A C M
O K P K Y Z N M E G D O B V C
O E B I C A T T L E U Z A S A
Q Y R W G G V C H I C K E N T
Z O C H X L X B S A K D N T K
X H S O V J E O H H L X H L I
L K B R A V J T E E I M C D T
G O F S H E N B E I N G K W T
R J K E P I G U P F G M Y L E
R O O S T E R L I E C O W U N
T W U G P O U L T R Y X D Q F

BILLYGOAT
BULL
CALF
CATTLE
CHICKEN
COW
DOG

DUCKLING
HEIFER
HEN
HORSE
KITTEN
PIG
PIGLET

POULTRY
ROOSTER
SHEEP
SWINE
TOMCAT
TURKEY



Name: _____

How do soybeans grow?

Use the following words or numbers to fill in the blank. Each is used once.

AUTUMN
BIODIESEL
COMBINES

FLOWERS
LEAVES
PODS

RAIN
ROOTS
ROWS

SEEDS
SPRING

The ground is usually ready for planting soybeans in _____.

First, the farmer digs long _____ in the soil.

Then _____ are dropped into these rows, evenly spaced.

About a week after planting, the seed grows its _____.

With the help of sunshine and _____, a plant sprouts above ground. In the summer, the plants will grow purple flowers. These _____ turn into hairy little _____, each with three or four, sometimes even FIVE small beans inside.

By mid-August or early _____, the soybeans have ripened and will turn from green to yellow or brown. Farmers use _____ to harvest the soybeans. The machine pops open the pod, keeping the beans and discarding the pods and _____.

The different parts of the soybeans are now ready to be made into food for animals, _____ for trucks and many other amazing products!

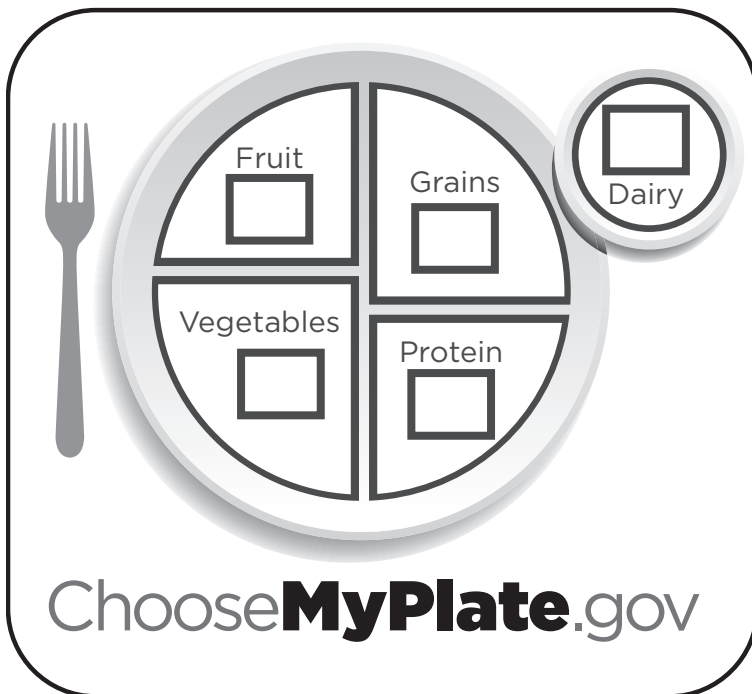
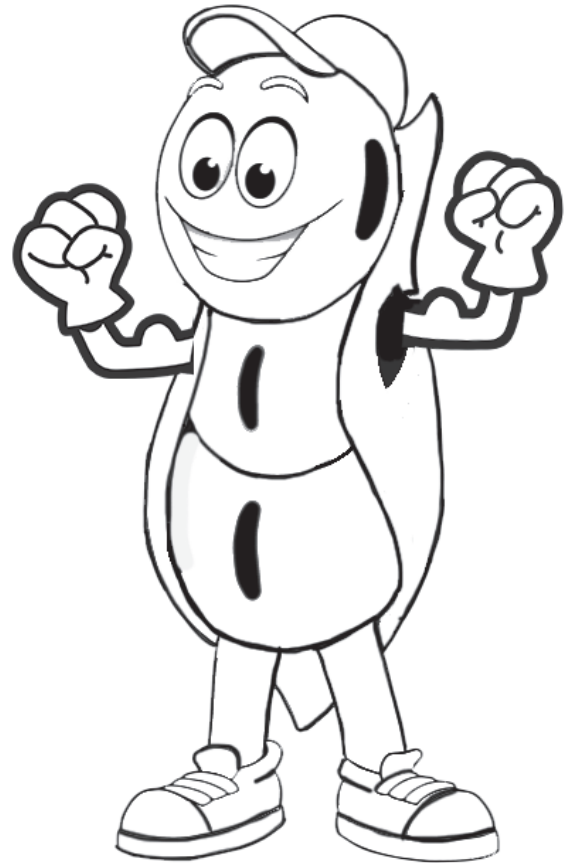
Name: _____

Buddy Strong!

Soyfoods are healthy and nutritious. Soy is a complete protein, and a great alternative for people with food allergies like dairy, peanuts and gluten. Soy protein helps build strong muscles.

Buddy is hungry! Can you help Buddy pick out a healthy meal to order from the menu?

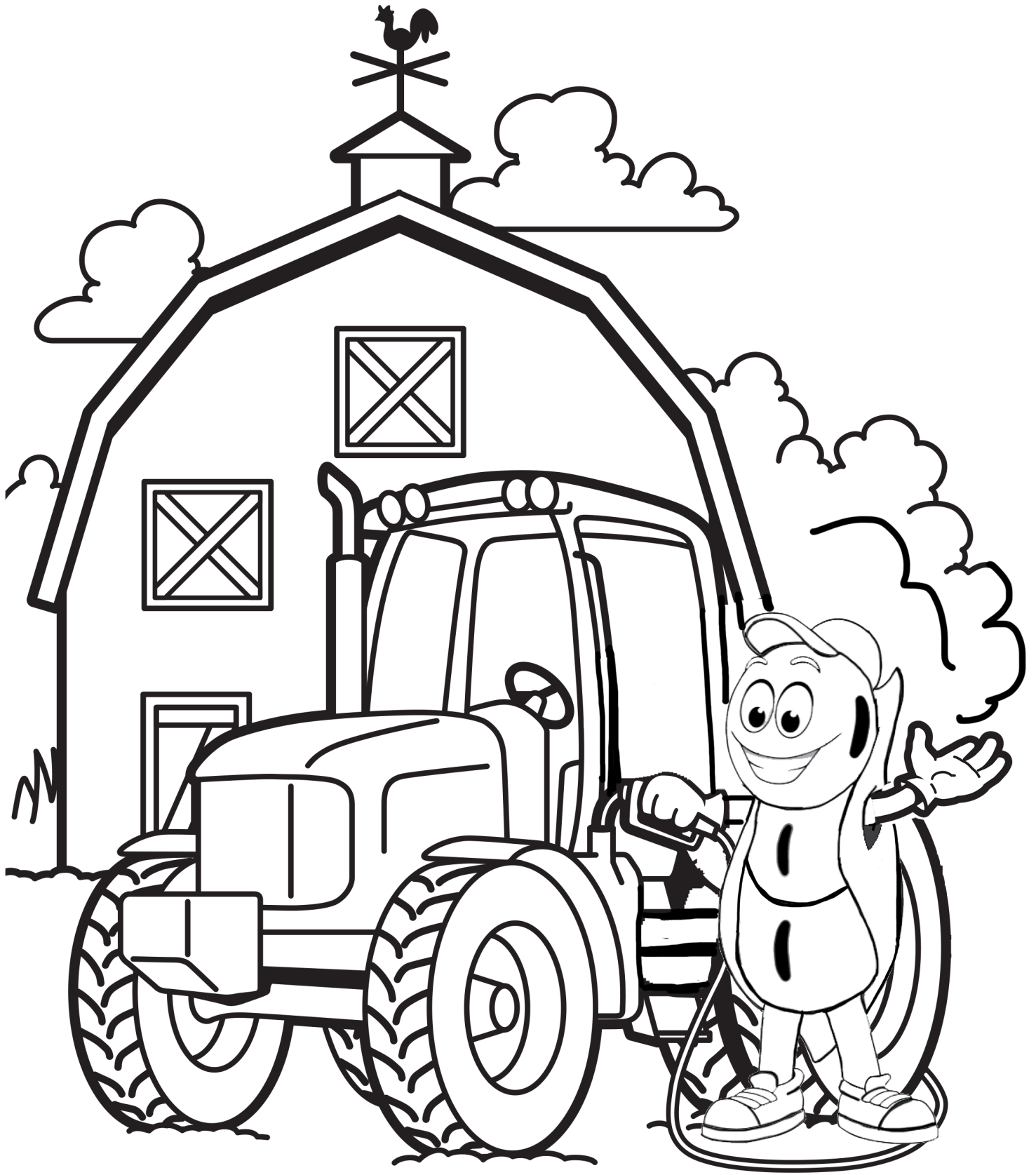
Be sure to pick an item from each category in the menu below and write the number in the box below.



Soybeans = Protein
Protein = Strong Muscles

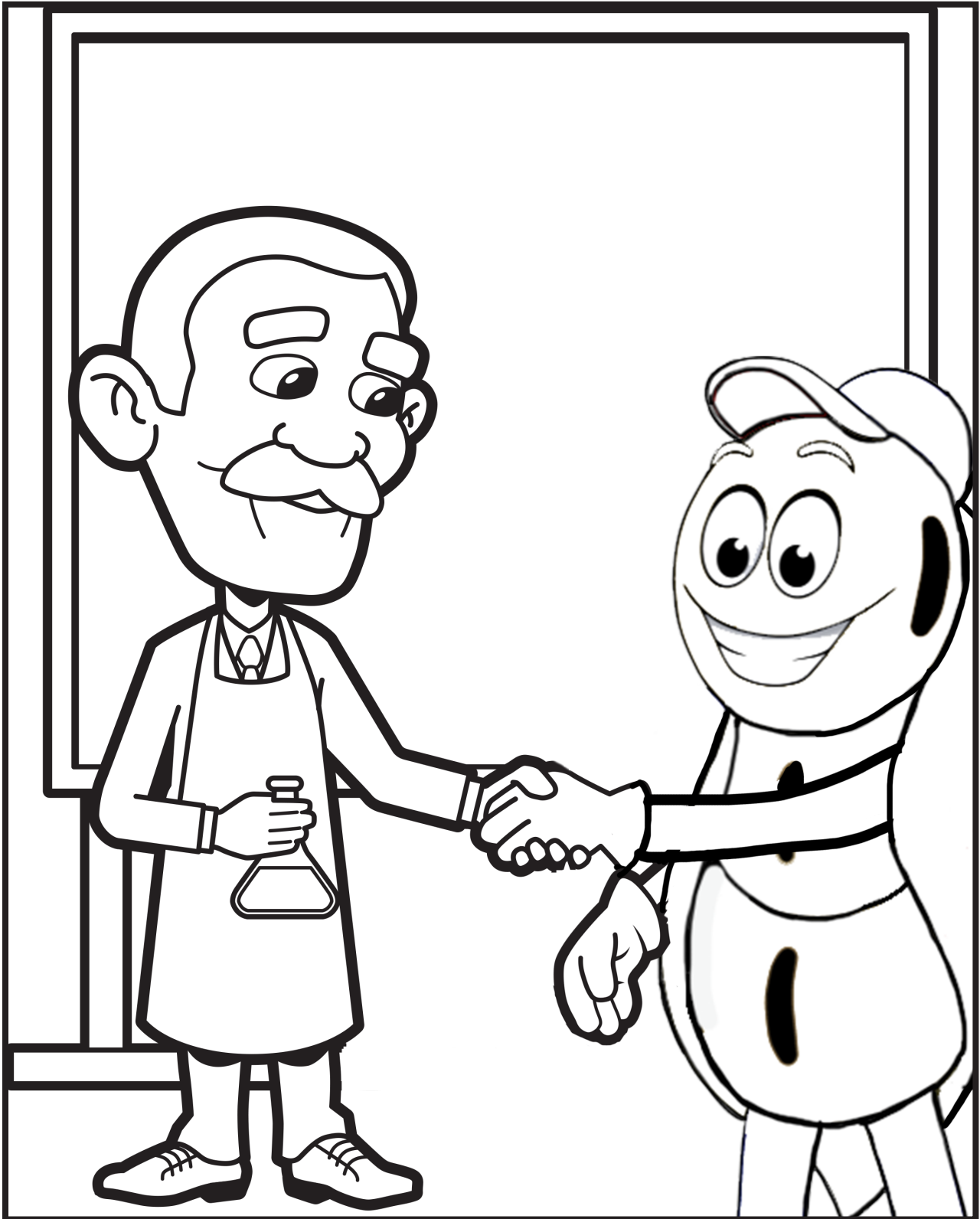
Menu

- | | | | |
|----------------|----------------|-------------------|------------------|
| 1. Soy cereal | 6. Soy burger | 11. Soy milk | 15. Edamame |
| 2. Soy waffles | 7. Soy hot dog | 12. Soy cheese | 16. Broccoli |
| 3. Granola | 8. Soy Nuggets | 13. Soy yogurt | |
| 4. Soy bread | 9. Tofu | 14. Soy ice cream | 17. Strawberries |
| 5. Soy pasta | 10. Soynuts | 15. Eggs | 18. Blueberries |



Many farmers use biodiesel, made from soybean oil,
in their tractors and other equipment.

George Washington Carver, a famous scientist,
discovered that soybeans were a valuable source of oil
and protein way back in 1904.



Name: _____

Help Wanted

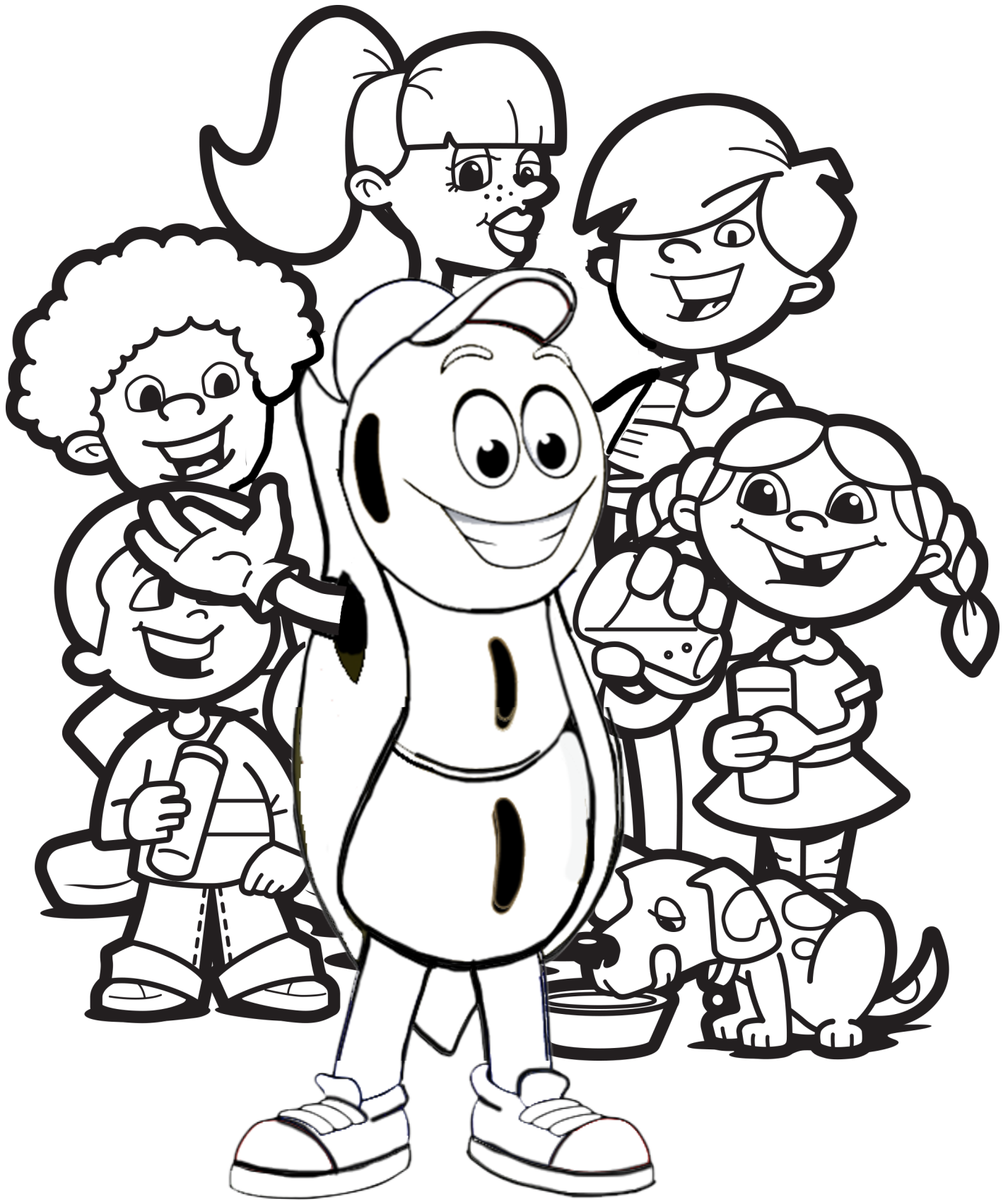
Ag is much more than farming. Take a look at the ag-related careers below. Write the answers in the blank...and think about these careers for your future!

RANCHER
AGRONOMIST
ECONOMIST
ENTOMOLOGIST

VETERINARIAN
AG JOURNALIST
BEEKEEPER
ACCOUNTANT
LANDSCAPE ARCHITECT

METEOROLOGIST
MECHANIC
TRUCK DRIVER
FORESTER

1. Specializes in crop production and soil management: _____
2. Provides a service by transporting products and materials: _____
3. Raises livestock including horses, cattle, sheep: _____
4. Tends hive of insects that produce honey: _____
5. Studies the production and distribution of goods and services: _____
6. Studies insects: _____
7. Predicts weather conditions that help farmers plan: _____
8. Maintains financial records: _____
9. Specializes in the medical care of animals: _____
10. Repairs farm machinery and equipment: _____
11. Writes newspaper and magazine articles about agriculture: _____
12. Manages forests to benefit wildlife, people and the environment: _____
13. Uses plants and other natural resources to create beauty, sound barriers, energy savings and more: _____



Farmers provide safe, affordable and nutritious food
for your family and their own!.

Farmers grow soybeans to help make all of these products. Circle the items that are on your grocery list.

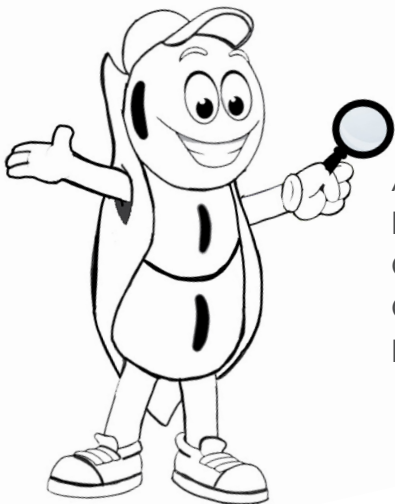


Name: _____

Word Find

Farmers grow soybeans to use as fuel for their equipment. Many cars, buses, farm machines and other engines use fuel made from corn and soybeans! What type of farm machines do farmers need?

P L O W O Q C C B E R O G H R
L O X S R S F U E L Q R E L L
F G P O K E H B K N T U G A N
D C X C G C Z U E X B Y N F S
K K U G A S O L I N E A B A P
Q R I L E S O Y U D J R I R R
T G A R T K L X Z V H T O M A
G R D J M I L H P Y V Z D P Y
X A F E C L V C P P L U I H E
U I S K W H E A O E D L E G R
A N A P F A V C T M N V S K D
R B N U U I G U F O B R E A L
Z I K Z G M G O W V R I L V L
T N B Y F E P F N V C X N O J
T R A C T O R T V J E M L E C



AUGER
BIODIESEL
COMBINE
CULTIVATOR
FARM

FUEL
GAS PUMP
GASOLINE
GRAIN BIN
PLOW

SPRAYER
TRACTOR
TRUCKS
WAGON

Name: _____

It's a Soyworld

LOTION
SOYBEAN

COMBINE
CRAYONS

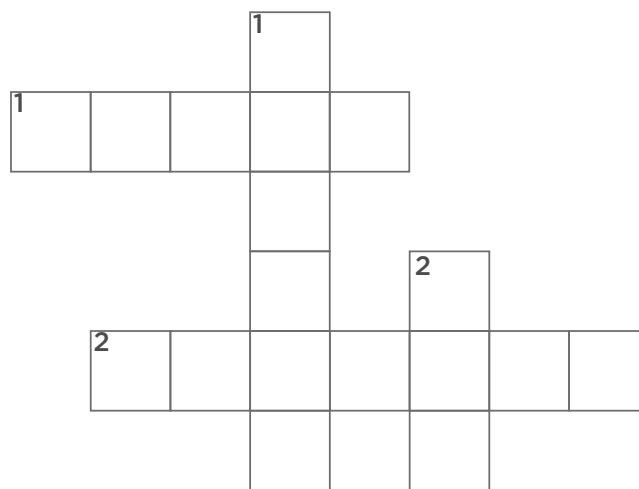
GLUE
CEREAL

SUNSHINE
SOIL

WATER

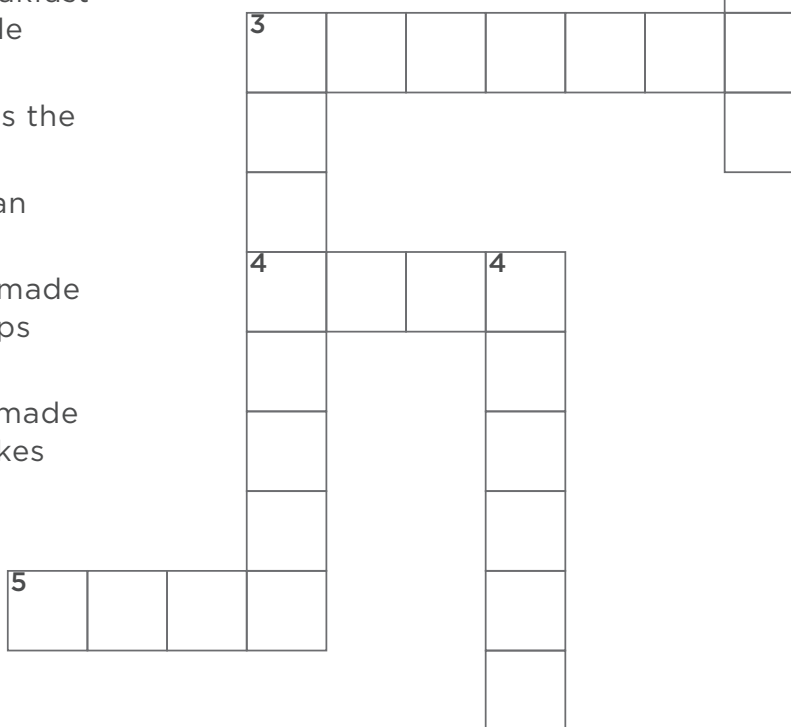
Across

1. This makes the ground wet and gives the soybean plant a drink.
2. Some of these are made with soybeans. Kids make pictures colorful with them.
3. A small, round vegetable that has many uses.
4. This holds the soybean's roots. It sticks to your shoes when it's wet.

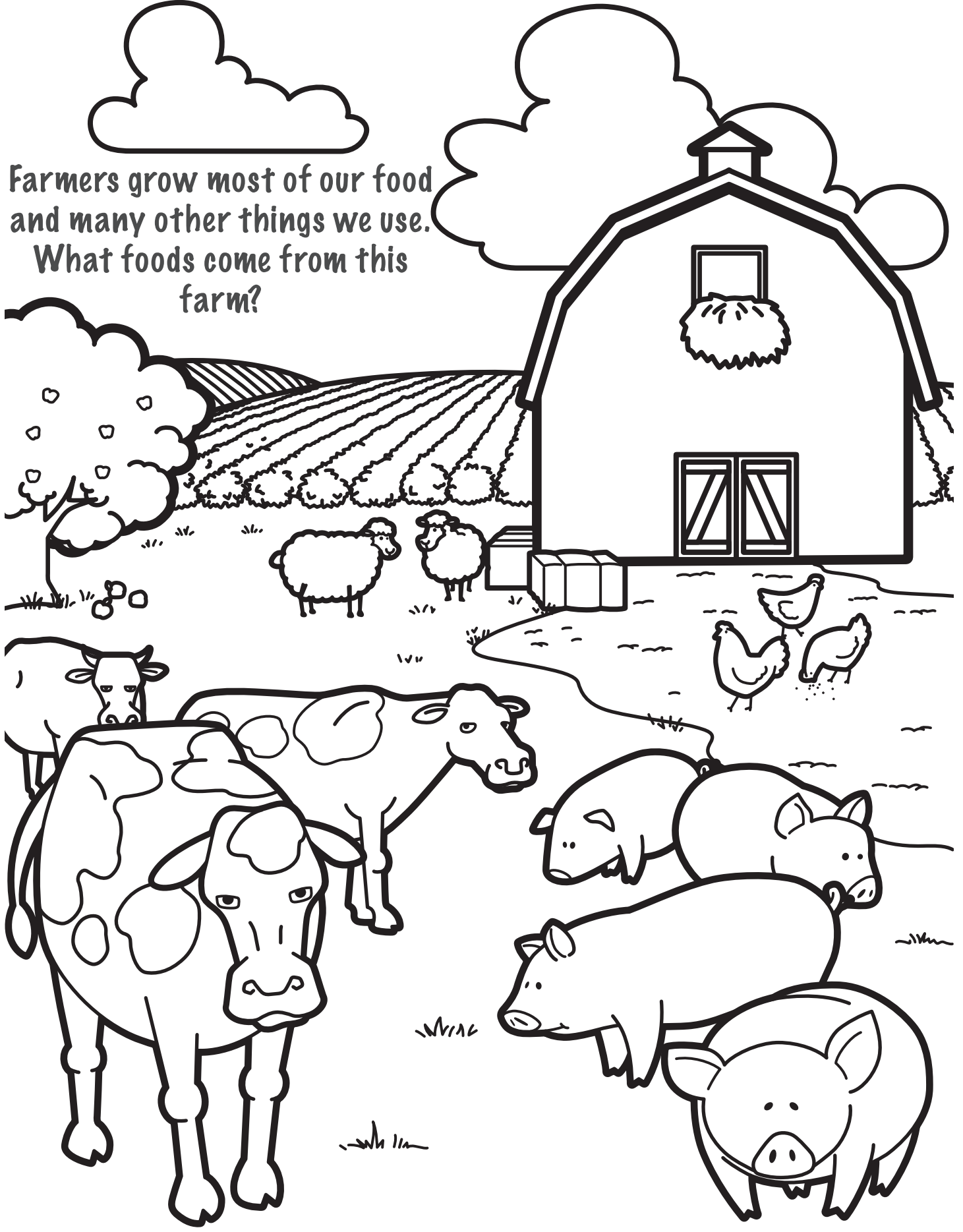


Down

1. This is normally a breakfast food that can be made with soy ingredients.
2. This machine harvests the soybeans.
3. This gives the soybean plant light.
4. This product can be made with soybeans. It keeps our hands smooth.
5. This product can be made from soybeans. It makes things stick together.



Farmers grow most of our food
and many other things we use.
What foods come from this
farm?



Name: _____

Water Challenge

BASIN	DROUGHT	EROSION	RUNOFF	WATERSHED
CONSERVE	ENVIRONMENT	NATURAL RESOURCE	WATER	WETLAND

Across

- Water from rain or snow that flows over the surface of the ground into streams.
- People, homes, industries, wildlife, recreation, and transportation all depend on clean sources of this.
- The movement of small soil, sand and rock particles carried by water or wind.

Down

- To keep something safe from being damaged or destroyed.
- An area of land where all the water drains to a common point.
- An area of land, such as a marsh or swamp, that is covered with shallow water.
- The area in which something lives.

The crossword puzzle grid consists of 10 rows and 10 columns. The starting points for the words are as follows:

- 1: Row 1, Column 5 (10 letters)
- 2: Row 2, Column 1 (6 letters)
- 3: Row 3, Column 4 (5 letters)
- 4: Row 4, Column 1 (7 letters)
- 5: Row 2, Column 8 (10 letters)
- 6: Row 5, Column 5 (6 letters)

- A _____ is anything people can use which comes from nature.
- A _____ is the land that water flows across or under on its way to a river.
- A long period of dry weather is called a _____.

Name: _____

Word Find



Soybeans are “legumes” like peas, lentils and garbanzo beans. Soybeans feed large numbers of people throughout the world, and have been part of the Chinese diet for 5,000 years. The benefits of eating soy include keeping your heart healthy and building strong muscles!

We find soy in all kinds of everyday foods like pizza and cereal! Soy is used in products like lotion and crayons. How many can you find below?

M P O T A T O C H I P S B C X
R C R A Y O N S U Y M T R S S
S K E M K E T C H U P G E C O
C Z L O T I O N R L B Q A R Y
K G Z M A K E U P R O L D A N
B N R B A B Y F O O D Q O C U
S A L A D D R E S S I N G K T
Y S X K N O O D L E S C X E S
D O G F O O D Y E J U C S R W
S Y E C J R L T O F U E O S B
U M A Y O N N A I S E R Y Y J
E D A M A M E Q B S I E M A C
L E P F P I Z Z A A D A I A A
Z I C E C R E A M I R L L R K
F C A N D L E S G T K S K T E

MAYONNAISE
SOY MILK
BABY FOOD
SOY NUTS
TOFU
KETCHUP
SALAD DRESSING
CRACKERS

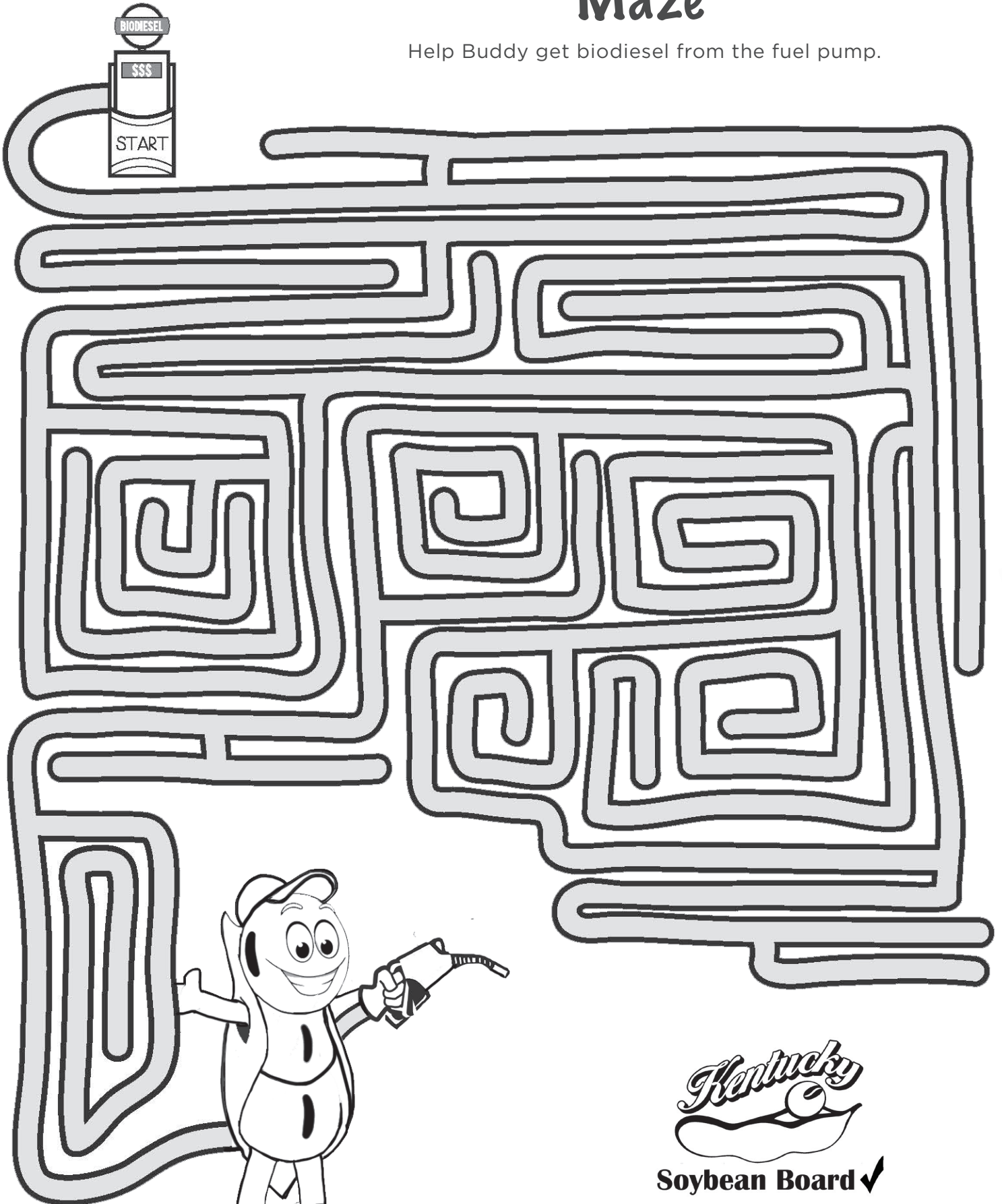
PIZZA
GRANOLA BARS
POTATO CHIPS
CEREAL
MAKE UP
LOTION
ICE CREAM
CANDLES

DOG FOOD
CRAYONS
NOODLES
EDAMAME
CEREAL
CAKE
BREAD

Name: _____

Maze

Help Buddy get biodiesel from the fuel pump.



Soybean Board ✓

Name: _____

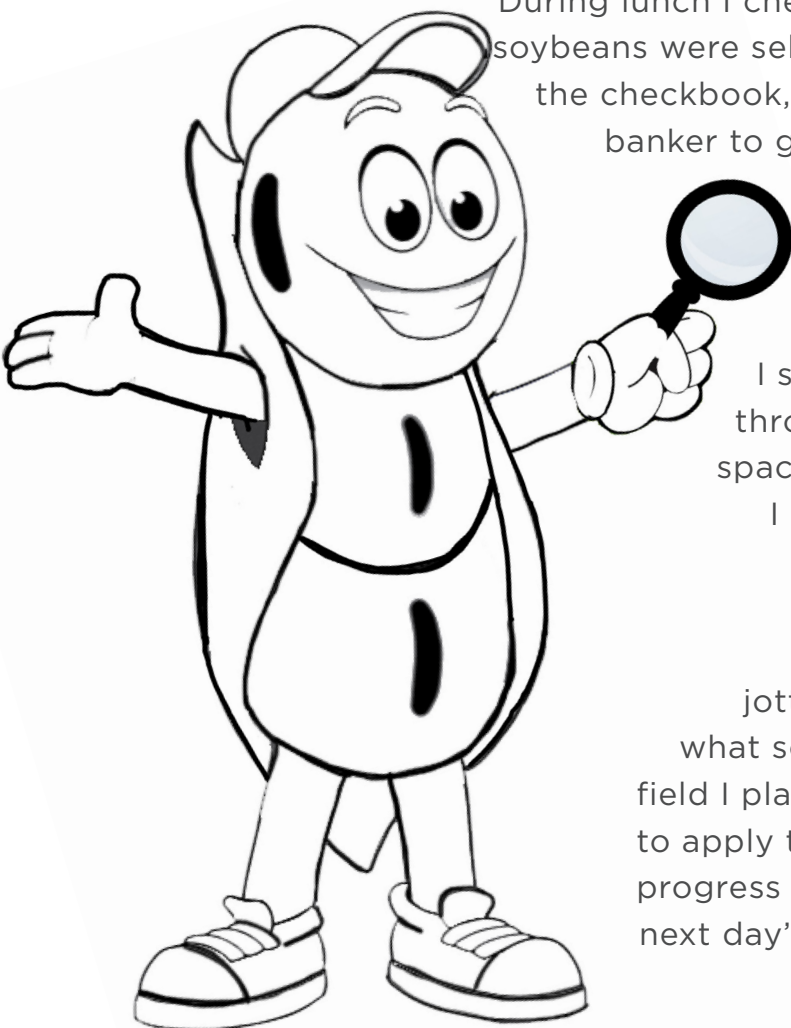
A Day in the Life of a Soybean Farmer

The following story outlines a typical day for a soybean farmer. Circle or underline the different jobs performed throughout the day.

This morning at 5:00, my alarm clock buzzed. I checked the weather for the day from my smart phone, and grabbed a quick bite of breakfast before heading out to meet my seed dealer. During our meeting, we reviewed soybean yield potential, overall plant health in my growing zone, drought tolerance, recommended soil type and the growth time-frame for the seed I had purchased.

After picking up my seed, I headed back to the farm to review the soil samples that I took last fall. I chose which fertilizer to apply to my soybean crop based on the results of the samples.

During lunch I checked the grain market to see the price soybeans were selling for. While inside, I also balanced the checkbook, checked my email, and called my banker to give him an update on the planting season.



Then I headed back outside. After loading the seed into the planter, I began planting the season's crop.

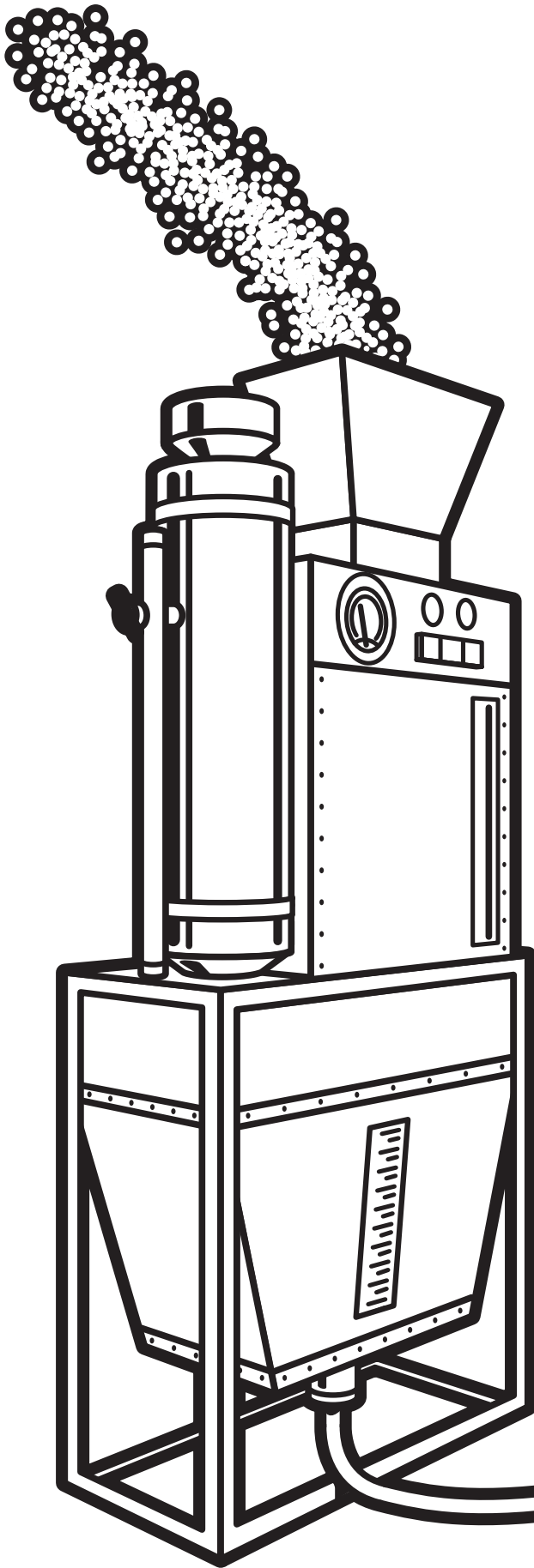
I stopped the tractor after the first pass through the field to double check that the spacing and depth of the seed was correct.

I planted soybeans until sunset.

I headed back to the house to feed my dogs and eat dinner with my family. After everyone was asleep, I jotted down notes from my day including what soybean seed variety I used, which farm field I planted and the fertilizer that I needed to apply to the crop. This helps me track the progress of each field and to prepare for the next day's tasks.



Name: _____



Hit the accelerator!

If it takes .68 bushels to make one gallon of biodiesel, how many bushels of soybeans would it take to fill Buddy's fuel tanks?

TRUCK

20 GALLONS = BUSHELS

TRACTOR

80 GALLONS = BUSHELS

BULLDOZER

70 GALLONS = BUSHELS

EXCAVATOR

50 GALLONS = BUSHELS

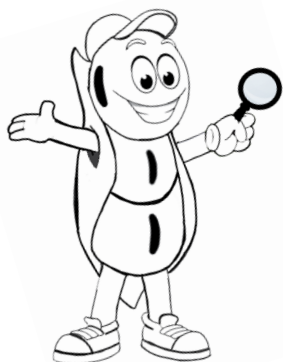
SPRAYER

120 GALLONS = BUSHELS

COMBINE

215 GALLONS = BUSHELS

Name: _____



Word Find

Farmers plant cover crops to help prevent erosion and protect the watershed from runoff nutrients such as nitrogen, phosphorous and potassium that come from heavy rain. This fosters a quality ecosystem for aquaculture in rivers, streams and wetlands.

J F I S H T V D V B C D H P S
M E T S Y S O C E T P T P J L
W P N O I T U L L O P I I C A
A E R O F I S T N E I R T U N
T Y E E I J R U P L A N T S N
E M T N C S T I D W Q M C C V
R A S I D I O D V R O Z D J H
N E D A L E P R K E U L L O S
T R N N X A H I E N R N F T U
R T J G A M U S T H G U O R D
U S O U X L H Q R A D S H F J
X Q F P K L T G R E T O I N F
H E A D W A T E R S T I O R W
Z N I S A B X B W Z P A O L H
Q G E G A N I A R D J P W N F

BASIN

DRAINAGE

DROUGHT

ECOSYSTEM

EROSION

FISH

FLOOD

FLOW

HEADWATERS

NUTRIENTS

PLANTS

POLLUTION

PRECIPITATION

QUALITY

RIVER

RUNOFF

STREAM

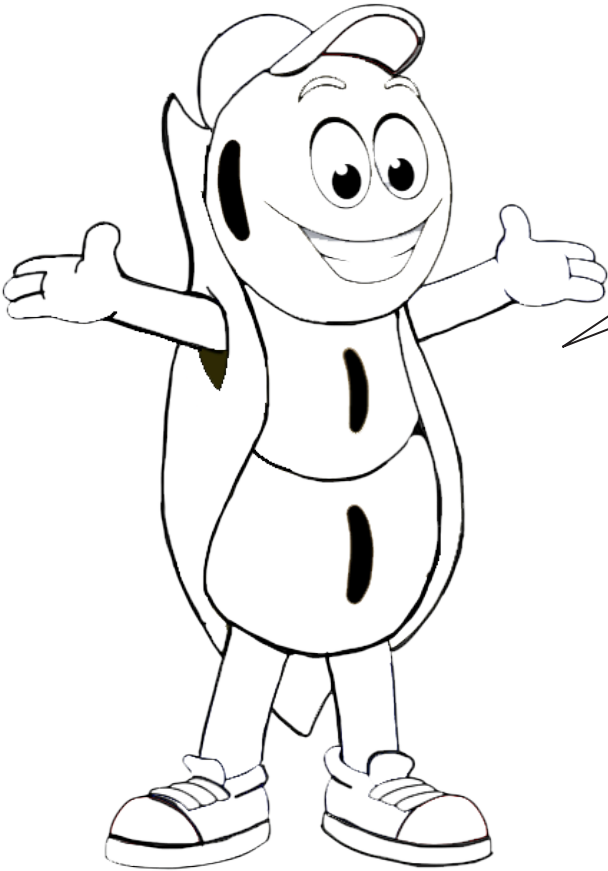
WATER

WATERSHED

WETLAND

Name: _____

Pork and Beans



Swine give us a lot of meat. They also provide other products, like lard, leather, brushes, glue and even medicines.

Swine have stout, heavy bodies covered with coarse hair. They have small eyes and poor eyesight. To find food, they use their incredible sense of smell!

In modern agriculture, most swine are raised in large barns. There, they get just the right amount of feed (which includes protein-rich soybean meal!) and plenty of fresh, clean water. When raised indoors, swine are protected from predators and extremes in weather.

There are about 435,000 pigs on Kentucky's family farms!

Unscramble the words below to find out what kinds of meat come from swine.

S R E P A

B R I S

T O S R A

R P O K

H S O P C

M H A

O A N B C

S S U A G A E

Name: _____

Dairy vs. Beef Challenge

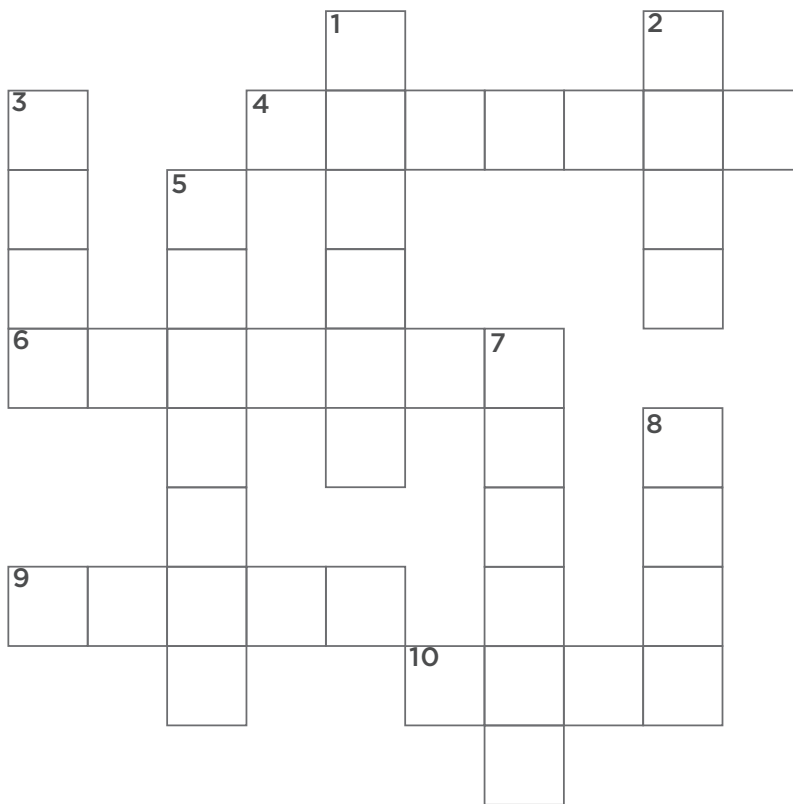
BEEF	CALCIUM	COWS	EARTAG	PROTEIN
BULL	CALF	DAIRY	HEIFER	STOMACH

Across

4. Milk products are important to us because they contain _____.
6. Beef cattle have four parts to their _____.
9. There are six major breeds of these types of cows.
10. The meat from an adult cattle.

Down

1. One way to identify cows is to put this on the animal.
2. An adult male that is kept to provide natural breeding for a herd of cows.
3. Adult female dairy animals are referred to this after they have given birth.
5. Soybeans are used as an ingredient in cattle feed because they are high in _____.
7. A young female that has not given birth.
8. A cattle baby.



List Four or More Dairy Products

List Four or More Beef Products

Name: _____

How do farmers fight weeds and pests?

Use the words from the key to complete the story. Match the numbers of the letters in the story to the numbers below to complete the two hidden messages.

DISEASES	EROSION	GROWING	HERBICIDES	PESTS	SUNLIGHT	YIELD
----------	---------	---------	------------	-------	----------	-------

Weeds compete with soybeans for soil nutrients and available $\frac{\quad}{9}$ $\frac{\quad}{8}$ $\frac{\quad}{13}$ making harvest more difficult and potentially reducing the quality of the harvested grain. Insects can also damage soybean plants, reducing yield and reducing the quality of the harvested grain by introducing $\frac{\quad}{7}$ $\frac{\quad}{1}$ $\frac{\quad}{4}$ that destroy or discolor it.

Scientists have developed cost-effective techniques to modify the genetic makeup of the soybean to make it resistant to herbicides. that would normally kill the plant. These herbicides provide soybean growers with a low-cost method of controlling weeds and reducing soil $\frac{\quad}{12}$ $\frac{\quad}{10}$ through reduced tillage practices.

Because the $\frac{\quad}{6}$ $\frac{\quad}{2}$ $\frac{\quad}{3}$ used today are applied at very low rates and help reduce soil erosion into our rivers and streams, they are called “environmentally friendly.”

Advances in science will soon produce soybean plants that also deter insects from feeding on the roots and on the developing grain. This will reduce the amount of pesticides that would normally be applied to control the damage caused by insects. Insects feeding on the roots of the plant or on the developing grain can lower $\frac{\quad}{14}$ $\frac{\quad}{8}$ by as much as 50 percent. Lowering or eliminating the amount of pesticides used in producing each acre of soybeans is also considered “environmentally friendly.”

Diseases and insects that attack soybeans normally do not attack other major crops such as corn. Rotating a field from the production of soybeans to corn and then back to soybeans again is another way to reduce the risk of damage from insects and diseases.

By $\frac{\quad}{5}$ soybeans in a field every other year instead of every year, the producer can reduce the buildup of certain diseases and $\frac{\quad}{11}$ that harm soybeans. One such pest is the soybean cyst nematode, a pest that feeds and reproduces on the root of the soybean plant. Soybean producers must practice crop rotation to help control this yield-robbing pest, because trying to control it with chemicals is not cost effective.

○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○
2 7 10 13 4 3 6 9 10 8 10 5 14

... is a new tool to help soybean farmers fight weeds and insects.

○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○
3 12 10 11 12 10 13 1 13 7 10 9

... is a sure way to reduce the plant’s exposure to insects and diseases.

Name: _____

Word Find

Farmers do many things to protect their valuable soil and ground water resources. Most farm families live on or near the land they farm, so farmers understand how important it is to keep groundwater clean and free of pollutants.

This word find contains practices and inputs farmers use to protect and enrich their soil and water. (Tip: Some are spelled backwards.)

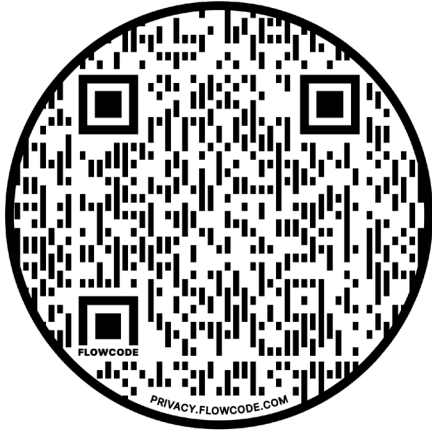
H U C O N T O U R F A R M I N G O Y C U T F
S P S U X U J E N O T I L L R K S H P C G E
X N H E G A L L I T E G D I R I E A G W J R
P C I I L F P O T A S S I U M M S Q R I E T
H R A S Q P O P N O M V X C I T N I A F J I
O B C X A K E B D N M W I C U E K H S Y V L
S Q E O X B F B V Y I A A R G S R K S N E I
P E H D Q B R V U N M L E O X U X C E P G Z
H S I F W Y T E D E A P R Y S P G W D O S E
O E D D E H X B T P L T F H Q L F V W M V R
R C K F A Q R D P A I I R N C Z O E A I B D
U A V Y Z E M L N N W Q F I N E D A T L U C
S R L G A B I T V J A G M A T A A Y E L U F
U R B K Q C I A H H E I P C M B E H R A L A
A E S W A N Q M V T Z E A U G H H J W T C R
I T W T G O S P O R C R E V O C P D A S S M
H L I S Y S N O I T A T O R P O R C Y K Y P
S O S E K V L B V N F J D O Z F X J S Y R O
N W I L D L I F E H A B I T A T T A V Q G N
S P I R T S R E F F U B R U O T N O C I N D
T L Y T R L L I T H C L U M U C V X R C B S
I Q Q H R E S I D U E M A N A G E M E N T B

CHEMICAL APPLICATION
BUFFER STRIPS
FARMING
COVER CROPS
CROP ROTATIONS
FARM PONDS
FERTILIZER

GRASSED WATERWAYS
NITROGEN
NOTILL
PASTURE
PLANTING
PHOSPHORUS
POTASSIUM

TILLAGE
RESIDUE MANAGEMENT
WATER BASINS
WATERWAYS
WILDLIFE HABITAT

We hope you've had "SOY" much fun!
There's more to learn.



For soybean videos and access
to our social media outlets, or to
download this booklet, use the QR
code or visit
<https://flow.page/kysoybean>

This book is compliments
of the farmers of the



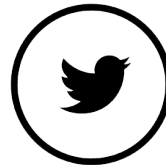
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